

# Scaling of Constraints and Augmented Lagrangian Formulations in Multibody Dynamics Simulations

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*This paper addresses practical issues associated with the numerical enforcement of constraints in flexible multibody systems, which are characterized by index-3 differential algebraic equations (DAEs). The need to scale the equations of motion is emphasized; in the proposed approach, they are scaled based on simple physical arguments, and an augmented Lagrangian term is added to the formulation. Time discretization followed by a linearization of the resulting equations leads to a Jacobian matrix that is independent of the time step size,  $h$ ; hence, the condition number of the Jacobian and error propagation are both  $\mathcal{O}(h^0)$ : the numerical solution of index-3 DAEs behaves as in the case of regular ODEs. Since the scaling factor depends on the physical properties of the system, the proposed scaling decreases the dependency of this Jacobian on physical properties, further improving the numerical conditioning of the resulting linearized equations. Because the scaling of the equations is performed before the time and space discretizations, its benefits are reaped for all time integration schemes. The augmented Lagrangian term is shown to be indispensable if the solution of the linearized system of equations is to be performed without pivoting, a requirement for the efficient solution of the sparse system of linear equations. Finally, a number of numerical examples demonstrate the efficiency of the proposed approach to scaling. [DOI: 10.1115/1.3079826]*

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## 1 Introduction

Multibody systems are characterized by two distinguishing features: system components undergo finite relative rotations and these components are connected by mechanical joints that impose restrictions on their relative motion. Finite rotations introduce geometric nonlinearities, hence, multibody systems are inherently nonlinear. Mechanical joints result in algebraic constraints leading to a set of governing differential algebraic equations (DAEs). Bauchau and Laulusa [1,2] presented a comprehensive review of the many formulations and numerical techniques that have been used to enforce constraints in multibody systems. Orlandea et al. [3,4] developed an approach to the analysis of multibody systems based on the direct solution of the governing index-3 DAEs. To overcome the numerical problems associated with the solution of DAEs, numerically dissipative time integrators were used that are specifically designed for stiff problems. It is interesting to note that this early approach proposes a purely numerical solution to the challenges posed by Lagrange's equations of the first kind: stiff integrators are used to deal with DAEs. Gear and co-worker [5,6] studied DAEs extensively and concluded in 1984 that "If the index does not exceed 1, automatic codes [...] can solve the problem with no trouble." Furthermore, "If [...] the index is greater than one, the user should be encouraged to reduce it." These recommendations stem from the well-known fact that the amplification of small errors and perturbations in the solution of DAEs causes severe numerical difficulties. For example, Petzold and Lötstedt [7] showed that the index-3 DAEs characteristic of constrained multibody systems are severely ill conditioned for small time step sizes when discretized using back-

ward differentiation formulas. Their analysis indicates that, unless corrective actions are taken, the condition number of the iteration matrix is  $\mathcal{O}(h^{-3})$ , where  $h$  is the time step size. Furthermore, errors propagate in the displacement, velocity, and multiplier fields at rates of  $\mathcal{O}(h^{-1})$ ,  $\mathcal{O}(h^{-2})$ , and  $\mathcal{O}(h^{-3})$ , respectively.

These observations prompted the multibody community to engage along two distinct avenues of research. First, coordinate reduction techniques that eliminate Lagrange's multipliers all together, reducing the DAEs to ODEs. Second, index reduction techniques that reduce the governing equations of motion to index-1 equations. For instance, Borri et al. [8] developed a general index reduction procedure that splits the solution of systems represented by index-3 DAEs into separate ODE and algebraic problems. Clearly, such procedures are only attractive when leading to computationally efficient algorithms. In recent years, however, the direct solution of index-3 DAEs has regained popularity, especially when finite element formulations are used to model flexible multibody systems. Because of the large number of degrees of freedom (dofs) involved in these formulations and the likely presence of high frequencies associated with the spatial discretization process, time integration relies almost exclusively on implicit schemes such as the HHT integrator [9], or more recently, the generalized- $\alpha$  scheme [10].

In view of the difficulties associated with the solution of index-3 DAEs, considerable effort was devoted to the development of time integration techniques suitable for large flexible multibody systems. Cardona and co-worker [11,12] showed that the classical Newmark [13] trapezoidal rule is unconditionally unstable for linear systems in the presence of constraints. However, the use of dissipative algorithms such as HHT [9] resulted in stable behavior, even for nonlinear systems. Further work by Farhat et al. shows that both HHT and generalized- $\alpha$  [10] methods achieve stability for a class of constrained hybrid formulations. In these approaches, stabilization of the integration process is inherently associated with the dissipative nature of the algorithms.

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65 While stability is mathematically proved for linear systems, there  
 66 is no guarantee when it comes to nonlinear systems [14].  
 67 While dissipative time integration schemes seem to be indis-  
 68 pensable to the successful integration of constrained dynamical  
 69 systems modeled with index-3 DAEs, scaling of the governing  
 70 equations and constraints seems to be an equally important tech-  
 71 nique, which is, in fact, hardly new. In the framework of engineer-  
 72 ing optimization, scaling of constraint equations is a well-known  
 73 practice that is recommended in numerous textbooks, such as  
 74 Refs. [15,16]. In his 1984 textbook, Vanderplaats [17] specifically  
 75 mentioned: “Often, numerical difficulties are encountered because  
 76 one constraint function is of different magnitude or changes more  
 77 rapidly than the others and therefore dominates the optimization  
 78 process. [...] we have normalized the constraints so they become  
 79 of order of unity. This improves the conditioning of the optimiza-  
 80 tion problem considerably, and *should always be done when for-*  
 81 *mulating the problem.*” Although engineering optimization and  
 82 multibody dynamics simulation are numerically similar problems  
 83 that must both deal with constraints, it is disturbing to note that  
 84 scaling of the constraint equations is rarely mentioned in multi-  
 85 body dynamics papers or textbooks.  
 86 Within the framework of multibody dynamics, Petzold and Löt-  
 87 stedt [7] discussed a simple scaling transformation of the index-3  
 88 governing equations, which yielded a condition number of the  
 89 iteration matrix of  $\mathcal{O}(h^{-2})$  and an improvement of one order in the  
 90 errors for all solution fields. Although the sensitivity to perturba-  
 91 tions is reduced with respect to the unscaled problem, difficulties  
 92 can still be expected in practice. Cardona and Géradin [18]  
 93 showed that the condition number of the iteration matrix obtained  
 94 from the HHT integrator is of  $\mathcal{O}(h^{-4})$  and stated that “If we try to  
 95 solve this problem without scaling, the Newton algorithm will not  
 96 converge since round-off errors would become of the same order  
 97 as the Newton correction itself.” To remedy this problem, they  
 98 proposed a symmetric scaling of the equations of motion that  
 99 render the condition number of the system matrix independent of  
 100 the time step size and of the mean value of the mass matrix. A  
 101 more systematic analysis of the scaling procedure was discussed  
 102 by Bottasso et al. [19] who proposed a simple scaling transforma-  
 103 tion for the index-3 DAEs describing constrained multibody dynamical  
 104 systems. The approach amounts to a left and right pre-  
 105 conditioning of the iteration matrix, in an effort to decrease  
 106 solution sensitivity to perturbation propagation. A remarkable result  
 107 was obtained: both error propagation and iteration matrix condi-  
 108 tioning are  $\mathcal{O}(h^0)$ , and hence, the behavior of the numerical  
 109 solution of index-3 DAEs is identical to that of regular ODEs.  
 110 Bottasso et al. [20] later extended the same ideas to the Newmark  
 111 family of integration schemes and provided a better theoretical  
 112 foundation to explain how perturbations affect the solution pro-  
 113 cess.  
 114 In this paper, physical arguments are used to derive a simple  
 115 scaling procedure that is directly applied to the governing equa-  
 116 tions of motion, before the time discretization is performed, and  
 117 an augmented Lagrangian term is added to the formulation. Ap-  
 118 plication of any time discretization scheme followed by a linear-  
 119 ization of the resulting nonlinear algebraic equations then lead to  
 120 a Jacobian matrix that is independent of the time step size,  $h$ ;  
 121 hence, the condition number of the Jacobian and error propaga-  
 122 tions are both  $\mathcal{O}(h^0)$ : the numerical solution of index-3 DAEs  
 123 behaves as in the case of regular ODEs. Since the scaling factor  
 124 depends on the physical properties of the system, the proposed  
 125 scaling decreases the dependency of this Jacobian on physical  
 126 properties, further improving the numerical conditioning of the  
 127 resulting linearized equations. Finally, the additional benefits  
 128 stemming from the augmented Lagrangian term are discussed.  
 129 Specifically, this term enables the use of sparse solvers that do not  
 130 rely on pivoting for the stable and accurate solution of the linear-  
 131 ized equations of motion. Finally, a number of numerical ex-  
 132 amples demonstrate the efficiency of the proposed approach to  
 133 scaling.

2 Scaling of the Equations of Motion 134

In this section, very simple, physical arguments are used to  
 scale the index-3 DAEs characteristic of multibody systems,  
 which are written here in the following form: 135  
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$$M_{(n \times n)} \frac{d^2 \underline{q}_{(n)}}{dt^2} + B_{(n \times m)}^T \underline{\lambda}_{(m)} = \underline{F}_{(n)} \quad (1a) \quad 138$$

$$\underline{C}_{(m)} = 0 \quad (1b) \quad 139$$

where  $M=M(\underline{q}, t)$  is the symmetric positive definite mass matrix,  
 and  $\underline{F}=\underline{F}(\underline{q}, \dot{\underline{q}}, t)$  is the array of dynamic and externally applied  
 forces. The system features  $n$  generalized coordinates stored in  
 array  $\underline{q}$ ,  $t$  denotes time, and the subscripts indicate the sizes of the  
 corresponding arrays. It is assumed that the system is subjected to  
 $m$  holonomic constraints,  $\underline{C}=\underline{C}(\underline{q}, t)$ ; for simplicity of the exposi-  
 tion, the constraints are all assumed to be holonomic, but the  
 derivation presented here equally applies to nonholonomic con-  
 straints or a mixture thereof. The array of Lagrange’s multipliers  
 used to enforce these constraints is denoted  $\underline{\lambda}$ . As expected, due to  
 the presence of Lagrange’s multipliers, these equations form a set  
 of index-3 DAEs, as defined by Petzold and co-workers [6,21,7].  
 To ease the following discussion, the damping and stiffness ma-  
 trices will be explicitly shown in the equations of motion, and  
 Eqs. (1a) and (1b) are restated as 140  
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$$M \frac{d^2 \underline{q}}{dt^2} + D_{(n \times n)} \frac{d \underline{q}}{dt} + K_{(n \times n)} \underline{q} + B^T \underline{\lambda} = \underline{G}_{(n)} \quad (2a) \quad 155$$

$$\underline{C}_{(m)} = 0 \quad (2b) \quad 156$$

where  $D=D(\underline{q})$  is the damping matrix,  $K=K(\underline{q})$  is the stiffness  
 matrix, and  $\underline{G}=\underline{G}(\underline{q}, \dot{\underline{q}}, t)$  is the array of remaining dynamic and  
 externally applied forces. 157  
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At first, following the advice of Vanderplaats [17] for optimiza-  
 tion problems, the constraints are normalized so as to become of  
 order of unity. This can be readily achieved by introducing nor-  
 malized generalized coordinates,  $\hat{\underline{q}}$ , such that  $\underline{q}=\ell_r \hat{\underline{q}}$ , where  $\ell_r$  is a  
 reference or characteristic length of the system. For dynamical  
 systems, it is also important to introduce a normalized time vari-  
 able,  $\tau$ , such that  $t=h\tau$ , where  $h$  is the time step size. Note that the  
 equations of motion, Eqs. (2a) and (2b), have not yet been dis-  
 cretized in time, but the time step size is anticipated to become an  
 important characteristic time of the problem from a numerical  
 standpoint. The equations of motion now become 160  
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$$M \ddot{\hat{\underline{q}}} + h D \dot{\hat{\underline{q}}} + h^2 K \hat{\underline{q}} + B^T h^2 \underline{\lambda} = h^2 \underline{G} \quad (3a) \quad 171$$

$$\underline{C} = 0 \quad (3b) \quad 172$$

It is clear that matrices  $M$ ,  $D$ ,  $K$ , and  $B$ , as well as arrays  $\underline{G}$  and  $\underline{C}$ ,  
 are now expressed in terms of the normalized generalized coordi-  
 nates. Matrices  $M$ ,  $D$ , and  $K$  have been multiplied by  $\ell_r$ ; for  
 simplicity, the same notation is used from here on. The notation  
 $(\dot{\cdot})$  is used to denote a derivative with respect to the nondimen-  
 sional time  $\tau$ . The equations of motion, Eq. (3a), were multiplied  
 by  $h^2$  to avoid division by a potentially small number,  $h^2$ . 173  
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A cursory examination of the normalized equations of motion,  
 Eqs. (3a) and (3b), reveals two obvious numerical problems. First,  
 if the mass and/or damping and/or stiffness of the system become  
 large, one or more of the first three terms of the equations of  
 motion will become large, whereas the constraint equations re-  
 main unchanged. In other words, for systems with large mass,  
 damping, or stiffness, the constraint equations become “invisible”  
 to the numerical process. Second, the unknowns of the problem  
 are of different orders of magnitude: displacements are typically  
 very small quantities, whereas Lagrange multipliers are force  
 quantities, and hence, typically much larger. 180  
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191 The first problem is easily solved by multiplying the constraint  
 192 equations, Eq. (3b), by a scalar factor, called the scaling factor,  $s$ ,  
 193 so that the constraint equations and the equations of motion, Eq.  
 194 (3a), become of comparable magnitudes. Clearly, selecting  $s$   
 195  $=m_r+d_r h+k_r h^2$  accomplishes this goal. In this expression,  $m_r$ ,  $d_r$ ,  
 196 and  $k_r$  represent characteristic mass, damping, and stiffness coef-  
 197 ficients of the system, which can be selected as  $m_r=\|M\|_\infty$ ,  $d_r$   
 198  $=\|D\|_\infty$ , and  $k_r=\|K\|_\infty$ ; another convenient choice is to select  $m_r$ ,  $d_r$ ,  
 199 and  $k_r$  as the average of the diagonal terms of the mass, damping,  
 200 and stiffness matrices, respectively. The second problem can be  
 201 solved by scaling Lagrange's multipliers by writing  $h^2\lambda=s\hat{\lambda}$ .  
 202 Clearly, in view of Newton's law, selecting  $s=m_r+d_r h+k_r h^2$ ,  
 203 makes  $\hat{\lambda}$  a quantity of magnitude comparable to that of displace-  
 204 ment quantities. The equations of motion of the problem, Eqs.  
 205 (3a) and (3b), now become

$$206 \quad M\ddot{\hat{q}} + hD\dot{\hat{q}} + h^2K\hat{q} + B^T s\hat{\lambda} = h^2G \quad (4a)$$

$$207 \quad s\hat{C} = 0 \quad (4b)$$

208 It is important to understand that the techniques used here are  
 209 well-known scaling techniques for systems of equations, as dis-  
 210 cussed in textbooks on matrix computations. For instance, Golub  
 211 and Van Loan [22] state: "The basic recommendation is that the  
 212 scaling of the equations and unknowns must proceed on a  
 213 problem-by-problem basis. General scaling strategies are unreli-  
 214 able. It is best to scale (if at all) on the basis of what the source  
 215 problem proclaims about the significance of each  $a_{ij}$  [i.e., each  
 216 matrix entry]." In the proposed scaling strategy, the scaling factor  
 217 was selected on the basis of physical arguments about the nature  
 218 and order of magnitude of each term appearing in the equations of  
 219 motion.

220 At this point, it is convenient to simplify the notation and write  
 221 the scaled governing equations of index-3 multibody systems as

$$222 \quad M\ddot{\hat{q}} + B^T s\hat{\lambda} = h^2F \quad (5a)$$

$$223 \quad s\hat{C} = 0 \quad (5b)$$

224 where the scaling factor is defined as

$$225 \quad s = m_r + d_r h + k_r h^2 \quad (6)$$

226 It is important to remember that the notation  $(\dot{\quad})$  indicates a de-  
 227 rivative with respect to the nondimensional time  $\tau=t/h$ , and that  
 228 all generalized coordinates have been normalized by the reference  
 229 length  $\ell_r$ .

### 230 3 The Augmented Lagrangian Term

231 An augmented Lagrangian term is now added to the scaled  
 232 formulation of the equations of motion, as proposed by Bayo et al.  
 233 [23,24]

$$234 \quad M\ddot{\hat{q}} + B^T s\hat{\lambda} + B^T \rho s\hat{C} = h^2F \quad (7a)$$

$$235 \quad s\hat{C} = 0 \quad (7b)$$

236 The penalty factor,  $\rho s$ , was defined as the product of the scaling  
 237 factor, see Eq. (6), by  $\rho$ ; for  $\rho=1$ , the penalty factor is equal to the  
 238 scaling factor. A modified Lagrange multiplier  $\hat{\mu}=\hat{\lambda}+\rho\hat{C}$  is intro-  
 239 duced to simplify the above equations, which become

$$240 \quad M\ddot{\hat{q}} + B^T s\hat{\mu} = h^2F \quad (8a)$$

$$241 \quad s\hat{C} = 0 \quad (8b)$$

242 Note that the equations were scaled first, then the augmented La-  
 243 grangian term was added. Had this latter term be added from the  
 244 onset, the penalty factor would become  $h^2\rho$ , i.e., the penalty factor  
 245 would vanish for small time step sizes, negating any advantage

this term could have. It is possible to include the augmented La- 246  
 grangian term from the onset of the formulation by using a pen- 247  
 alty factor written as  $\bar{\rho}s=\rho s/h^2$ , which yields results identical to 248  
 those presented here. 249

### 4 Time Discretization of the Equations 250

To understand the implications of the scaling factor and aug- 251  
 mented Lagrangian term presented above, the equations of motion 252  
 will now be discretized in the time domain. A simple midpoint 253  
 scheme is used for this task 254

$$M(\hat{v}_f - \hat{v}_i) + B_m^T s\hat{\mu}_m = h^2 E_m \quad (9a) \quad 255$$

$$\hat{q}_f - \hat{q}_i = (\hat{v}_i + \hat{v}_f)/2 \quad (9b) \quad 256$$

$$s\hat{C}_m = 0 \quad (9c) \quad 257$$

Subscripts  $(\cdot)_i$  and  $(\cdot)_f$  indicate quantities at the beginning and end 258  
 times of the time step, denoted by  $t_i$  and  $t_f$ , respectively,  $B_m$  259  
 $=(B_i+B_f)/2$ ,  $\hat{C}_m=(\hat{C}_i+\hat{C}_f)/2$ ,  $E_m=(E_i+E_f)/2$ , and  $\hat{\mu}_m$  are the mid- 260  
 point modified Lagrange multipliers. Equation (9b) is the dis- 261  
 cretized velocity-displacement relationship obtained from the 262  
 midpoint rule; with the present notation,  $\hat{v}=\dot{\hat{q}}=d\hat{q}/d\tau=hd\hat{q}/dt$ . In 263  
 view of the scaling of the time dimension performed in Sec. 3, the 264  
 formulas associated with time discretization are independent of 265  
 the time step size, which is, in fact, taken to be unity; see Eq. (9b), 266  
 for example. This means that the time step size dependency of the 267 AQ:  
 various terms of the equations of motion indicated in Eqs. (8a) 268 #4  
 and (8b) will not be affected by the time discretization, no matter 269  
 what time integration scheme is used. 270

The unknown velocity,  $\hat{v}_f$ , is easily eliminated from the dis- 271  
 cretized equations, leading to 272

$$2M(\hat{q}_f - \hat{q}_i - \hat{v}_i) + B_m^T s\hat{\mu} = h^2 E_m \quad (10a) \quad 273$$

$$s\hat{C}_m = 0 \quad (10b) \quad 274$$

Next, these nonlinear algebraic equations will be solved using a 275  
 Newton-Raphson iterative process based on the following set of 276  
 linear algebraic equations: 277

$$\hat{J}\Delta\hat{x} = -\hat{b} \quad (11) \quad 278$$

The Jacobian of the system,  $\hat{J}$ , is 279

$$\hat{J} = \begin{bmatrix} 2M + s(B^T \hat{\mu})_{,\hat{q}} - h^2 E_{,\hat{q}} & sB^T \\ s\hat{C}_{,\hat{q}} & 0 \end{bmatrix}_m \quad (12) \quad 280$$

$$= \begin{bmatrix} \hat{J}_{11} & \hat{J}_{12} \\ \hat{J}_{21} & 0 \end{bmatrix} \quad (13) \quad 281$$

where the notation  $(\cdot)_{,\hat{q}}$  was used to indicate a derivative with 282  
 respect to the generalized coordinates, and the subscript  $[\cdot]_m$  indi- 283  
 cates that the Jacobian matrix is evaluated at the midpoint. The 284  
 corrections to the unknowns of the problem are  $\Delta\hat{x}^T=[\Delta\hat{q}_f^T, \Delta\hat{\mu}_m^T]$ , 285  
 and the residual array is 286

$$\hat{b} = \begin{bmatrix} 2M(\hat{q}_f - \hat{q}_i - \hat{v}_i) + B_m^T s\hat{\mu} - h^2 E \\ s\hat{C} \end{bmatrix}_m \quad (14) \quad 287$$

It is important to realize that the asymptotic behavior of the New- 288  
 ton corrections  $\Delta\hat{x}$  as the time step size tends to zero depends on 289  
 the asymptotic behavior of both the Jacobian,  $\hat{J}$ , and the right hand 290  
 side,  $\hat{b}$ . In fact, 291



292 
$$\lim_{h \rightarrow 0} (\hat{J} \Delta \hat{x}) = \lim_{h \rightarrow 0} (\hat{J}) \lim_{h \rightarrow 0} (\Delta \hat{x}) = - \lim_{h \rightarrow 0} \hat{b} \quad (15)$$

293 and therefore, if  $\lim_{h \rightarrow 0} (\hat{J}) = \mathcal{O}(h^0)$  and  $\lim_{h \rightarrow 0} (\hat{b}) = \mathcal{O}(h^0)$ , then  
 294  $\lim_{h \rightarrow 0} (\hat{x}) = \mathcal{O}(h^0)$ .

295 The following results are easily obtained from an examination  
 296 of Eqs. (12) and (14):

297 
$$\hat{J} = \begin{bmatrix} \mathcal{O}(h^0) & \mathcal{O}(h^0) \\ \mathcal{O}(h^0) & 0 \end{bmatrix} \quad \text{and} \quad \hat{b} = \begin{bmatrix} \mathcal{O}(h^0) \\ \mathcal{O}(h^0) \end{bmatrix} \quad (16)$$

298 Furthermore, it is readily verified that the inverse Jacobian matrix  
 299 is

300 
$$\hat{J}^{-1} = \begin{bmatrix} \mathcal{O}(h^0) & \mathcal{O}(h^0) \\ \mathcal{O}(h^0) & \mathcal{O}(h^0) \end{bmatrix} \quad (17)$$

301 It then follows that the condition number of the Jacobian matrix,  
 302  $\kappa(\hat{J}) = \|\hat{J}\|_{\infty} \|\hat{J}^{-1}\|_{\infty}$ , is clearly independent of the time step size,  
 303  $\kappa(\hat{J}) = \mathcal{O}(h^0)$ . And in view of Eqs. (11) and (15), it follows that

304 
$$\Delta \hat{q}_f = \mathcal{O}(h^0), \quad \Delta \hat{\lambda}_m = \mathcal{O}(h^0) \quad (18)$$

305 Of course, scaling of the variables has to be considered when the  
 306 criterion for convergence of Newton iterations is evaluated.

307 This behavior is markedly different from what happens when  
 308 scaling of the equations is not performed. Indeed, applying the  
 309 midpoint time discretization to the unscaled augmented equations  
 310 of motion, Eqs. (1a) and (1b), leads to

311 
$$\frac{2M}{h^2} \left( q_f - q_i - h \frac{dq_i}{dt} \right) + B_m^T \mu_m = F_m \quad (19a)$$

312 
$$\zeta_f = 0 \quad (19b)$$

313 where the unscaled modified Lagrange multiplier is defined as  $\mu$   
 314  $= \lambda + \rho \zeta$ . A Newton–Raphson approach is taken again to solve this  
 315 set of nonlinear algebraic equations; linearization leads to  $J \Delta \hat{x} =$   
 316  $-\hat{b}$ , where the Jacobian of the system,  $J$ , is

317 
$$J = \begin{bmatrix} 2M/h^2 + (B^T \mu)_{,q} - F_{,q} & B^T \\ \zeta_{,q} & 0 \end{bmatrix}_m \quad (20)$$

318 and the residual array is

319 
$$\hat{b} = \begin{bmatrix} \frac{2M}{h^2} \left( q_f - q_i - h \frac{dq_i}{dt} \right) + B^T \mu - F \\ \zeta \end{bmatrix}_m \quad (21)$$

320 The following results are easily obtained from examination of  
 321 Eqs. (20) and (21):

322 
$$J = \begin{bmatrix} \mathcal{O}(h^{-2}) & \mathcal{O}(h^0) \\ \mathcal{O}(h^0) & 0 \end{bmatrix} \quad \text{and} \quad \hat{b} = \begin{bmatrix} \mathcal{O}(h^{-2}) \\ \mathcal{O}(h^0) \end{bmatrix} \quad (22)$$

323 In the Appendix, it is shown that the inverse Jacobian matrix is

324 
$$J^{-1} = \begin{bmatrix} \mathcal{O}(h^2) & \mathcal{O}(h^0) \\ \mathcal{O}(h^0) & \mathcal{O}(h^{-2}) \end{bmatrix} \quad (23)$$

325 It then follows that the condition number of the Jacobian matrix,  
 326  $\kappa(J)$ , exhibits a strong dependency on the time step size,  $\kappa(J)$   
 327  $= \mathcal{O}(h^{-4})$ , and

328 
$$\Delta q_f = \mathcal{O}(h^0), \quad \Delta \lambda_m = \mathcal{O}(h^{-2}) \quad (24)$$

### 329 5 Two Simple Examples

330 Two very simple examples are described in this section, to il-  
 331 lustrate applications of the proposed procedure. Consider a simple  
 332 pendulum of length  $\ell$  and bob of mass  $m$ , as depicted in Fig. 1.  
 333 This problem will be treated with two generalized coordinates: the  
 334 bob's horizontal and vertical Cartesian coordinates, denoted by  $q_1$

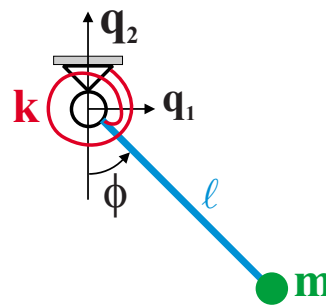


Fig. 1 Simple pendulum

and  $q_2$ , respectively. Since the system features a single degree of  
 freedom, a single constraint must be enforced: the pendulum arm  
 must remain of constant length,  $\ell$ . The governing equations of  
 problem I are

$$M \frac{d^2 q}{dt^2} + B^T \lambda = 0 \quad (25a)$$

$$\zeta = 0 \quad (25b)$$

where  $M = \text{diag}(m, m)$ ,  $B = 2q^T$ ,  $\zeta = q^T q - \ell^2$ , and  $\lambda = \lambda_1$ . The Jaco-  
 bian of the unscaled system is readily obtained from Eqs. (25a)  
 and (25b) as

$$J = \begin{bmatrix} 2M/h^2 + (B^T \lambda)_{,q} & B^T \\ \zeta_{,q} & 0 \end{bmatrix}_m \quad (26)$$

These equations of motion can be scaled then augmented using  
 the proposed approach, and with the help of the midpoint time  
 discretization method, the Jacobian of the linearized system then  
 becomes

$$\hat{J} = \begin{bmatrix} 2M + s(B^T \hat{\mu})_{,q} & sB^T \\ s\zeta_{,q} & 0 \end{bmatrix}_m \quad (27)$$

It is readily verified that all blocks of this Jacobian and of the  
 corresponding right hand side are  $\mathcal{O}(h^0)$ . For this simple problem,  
 this is true even without the augmented Lagrangian term, i.e., for  
 $\rho = 0$ .

Next, consider the same problem with an additional root tor-  
 sional spring of stiffness constant  $k$ , as depicted in Fig. 1. This  
 problem will be treated with three generalized coordinates: the  
 bob's horizontal and vertical Cartesian coordinates and the root  
 rotation angle,  $\phi$ . Since the system features a single degree of  
 freedom, two constraints must be enforced, the pendulum arm  
 must remain of constant length,  $\ell$ , and angle  $\phi$  can be obtained  
 from elementary trigonometric considerations. The governing  
 equations of problem II are

$$M \frac{d^2 q}{dt^2} + B^T \lambda = 0 \quad (28a)$$

$$k\phi + C_{2,\phi} \lambda_2 = 0 \quad (28b)$$

$$\zeta = 0 \quad (28c)$$

where  $C_\phi = \cos \phi$ ,  $S_\phi = \sin \phi$ ,  $\lambda^T = [\lambda_1, \lambda_2]$ ,  $\zeta^T = [C_1, C_2] = [q^T q$   
 $- \ell^2, q_1 C_\phi + q_2 S_\phi]$ , and

$$B = \begin{bmatrix} 2q_1 & C_\phi \\ 2q_2 & S_\phi \end{bmatrix} \quad (29)$$

Note that the relative root rotation angle,  $\phi$ , is an algebraic  
 variable, which, in contrast with the Lagrange multipliers  $\lambda$ , ex-  
 plicitly appears in the constraint equations, Eq. (28b). This equa-  
 tion simply represents the static equilibrium of the spring and

373 hence, involves no time derivative of this angle. The explicit defini-  
 374 tion of the relative displacements and rotations at joints, as addi-  
 375 tional algebraic variables, represents an important detail for the  
 376 practical implementation of multibody dynamics formulations  
 377 [25]. It allows for the introduction of springs and/or dampers in  
 378 the joints, as was done in this model problem, and furthermore,  
 379 the time history of joint relative motions can be driven according  
 380 to suitably specified time functions. The Jacobian of the unscaled  
 381 system is readily obtained from Eqs. (28a)–(28c) as

$$J = \begin{bmatrix} 2M/h^2 + (B^T \underline{\lambda})_{,q} & (B^T \underline{\lambda})_{,\phi} & B^T \\ (C_{2,\phi} \underline{\lambda}_2)_{,q} & k + (C_{2,\phi} \underline{\lambda}_2)_{,\phi} & C_{\phi}^T \\ C_{i,q} & C_{i,\phi} & 0 \end{bmatrix}_m \quad (30)$$

382 These equations of motion can be scaled and augmented using  
 383 the proposed approach, and with the help of the midpoint time  
 384 discretization method, the Jacobian of the linearized system then  
 385 becomes

$$\hat{J} = \begin{bmatrix} 2M + s(B^T \hat{\underline{\mu}})_{,q} & s(B^T \hat{\underline{\mu}})_{,\phi} & sB^T \\ s(C_{2,\phi} \hat{\underline{\mu}}_2)_{,q} & h^2 k + s(C_{2,\phi} \hat{\underline{\mu}}_2)_{,\phi} & sC_{\phi}^T \\ sC_{i,q} & sC_{i,\phi} & 0 \end{bmatrix}_m \quad (31)$$

387 Here again it is readily verified that all blocks of this Jacobian and  
 388 of the corresponding right hand side are  $\mathcal{O}(h^0)$ . The key to this  
 389 proof is in the fact that

$$391 \quad s \hat{\underline{\mu}} = s \hat{\underline{\lambda}} + s \rho C = h^2 \underline{\lambda} + s \rho C = \mathcal{O}(h^0) \quad (32)$$

392 In contrast with the previous example, the augmented Lagrangian  
 393 term is indispensable to achieving this result; indeed, if  $\rho=0$

$$394 \quad s \hat{\underline{\mu}} = s \hat{\underline{\lambda}} = h^2 \underline{\lambda} = \mathcal{O}(h^2) \quad (33)$$

395 Clearly, the proposed scaling of the unknowns and equations is  
 396 sufficient to achieve time step size independent Jacobians when  
 397 the problem only features Lagrange multipliers among its alge-  
 398 braic variables. However, when the problem also involves addi-  
 399 tional algebraic variables, such as the relative rotation of the sec-  
 400 ond example, the scaling of the unknowns and of the equations  
 401 must be used in conjunction with the augmented Lagrangian for-  
 402 mulation to achieve time step size independent solutions.

403 **6 Relationship to the Preconditioning Approach of**  
 404 **Bottasso et al.**

405 A preconditioning approach for index-3 DAEs was proposed by  
 406 Bottasso et al. [19,20]. The starting point of their development is  
 407 the Jacobian matrix resulting from the linearization of the govern-  
 408 ing Eqs. (1a) and (1b). The Jacobian is multiplied by left and right  
 409 preconditioning matrices, denoted as  $L$  and  $R$ , respectively, such  
 410 that  $\bar{J} = LJR$ , where  $L = \text{diag}(h^{\alpha_i})$  and  $R = \text{diag}(h^{\beta_i})$ . The powers of  
 411 the time step size, i.e., the coefficients  $\alpha_i$  and  $\beta_i$ , are selected to  
 412 render the preconditioned Jacobian,  $\bar{J}$ , independent of  $h$ . To pre-  
 413 vent confusion, it must be noted the scaling factor defined in the  
 414 present work,  $s$ , and that defined by Bottasso et al.,  $s'$  (but noted  
 415  $s$  in Refs. [19,20]), are different:  $s' = s/h^2$ .

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416 For problem I, the preconditioning and scaling approaches yield  
 417 identical Jacobians if the preconditioning matrices are selected as  
 418  $L = \text{diag}(h^2, s)$  and  $R = \text{diag}(1, s/h^2)$ . For problem II, identical Ja-  
 419 cobians are obtained by selecting  $L = \text{diag}(h^2, h^2, s)$  and  $R$   
 420  $= \text{diag}(1, 1, s/h^2)$ . Clearly, left and right preconditioning matrices  
 421 can be found that will yield identical Jacobians for the two ap-  
 422 proaches.

423 For problem II, a time step size independent Jacobian is only  
 424 obtained with the addition of an augmented Lagrangian term; in-  
 425 deed, without these terms, the Jacobian becomes

$$\bar{J} = \begin{bmatrix} 2M + (B^T h^2 \underline{\lambda})_{,q} & (B^T h^2 \underline{\lambda})_{,\phi} & B^T \\ (C_{2,\phi} h^2 \underline{\lambda}_2)_{,q} & h^2 k + (C_{2,\phi} h^2 \underline{\lambda}_2)_{,\phi} & C_{\phi}^T \\ C_{i,q} & C_{i,\phi} & 0 \end{bmatrix}_m \quad (34)$$

Clearly, not all blocks of this Jacobian are  $\mathcal{O}(h^0)$ . The reasons  
 why this feature is desirable is discussed in Sec. 7. While the use  
 of the augmented Lagrangian term was not addressed in Refs.  
 [19,20], it is clear that if such term is added to the equations of  
 motion from the onset of the formulation, the two methods be-  
 come entirely equivalent.

7 **Benefits of the Augmented Lagrangian Formulation**

In practical implementations of the finite element method, the  
 linearized set of governing equations is solved in two steps  
 [26,22]: first, the system Jacobian is factorized as  $J = LDL^T$ , where  
 $L$  is a lower triangular matrix and  $D$  a diagonal matrix, and sec-  
 ond, the solution is found by back substitution. The advantage of  
 this approach is that it preserves the banded structure of the Jaco-  
 bian, if its factorization is performed *without pivoting*. In general,  
 the factorization of the Jacobian without pivoting is numerically  
 unstable, unless the Jacobian is symmetric and positive definite  
 [22]. This is always the case for the stiffness and mass matrices of  
 structures because they can be derived from the minimization of  
 quadratic energy functionals; hence, factorizations without pivot-  
 ing, also called “skyline solvers,” are used systematically in finite  
 element codes.

However, the Jacobian matrices of constrained multibody sys-  
 tems are not identical to the mass and stiffness matrices of struc-  
 tures. Consider the Jacobian obtained without the augmented La-  
 grangian term given by Eq. (34), and note the presence of the  
 factor  $h^2$  along some columns of the matrix. Consider next the  
 very simple linear system,  $J \underline{x} = \underline{b}$ , where

$$J = \begin{bmatrix} 1 & 0 & 0 \\ 0 & h^2 & 1 \\ 0 & 1 & 0 \end{bmatrix} \quad \text{and} \quad \underline{b} = \begin{bmatrix} 1 \\ 1 \\ 1 \end{bmatrix} \quad (35)$$

which shares the characteristics of Eq. (34); although symmetric,  
 the Jacobian is not positive definite. It is easy to show that the  
 condition number of this Jacobian is unity, and for  $h=0.001$ , the  
 exact solution is  $x_1=x_2=1$ , and  $x_3=0.999999$ . Using finite preci-  
 sion arithmetic with five significant digits, solution of the system  
 with *full pivoting* yields  $x_1=x_2=1$ , and  $x_3=0.99999$ , whereas solu-  
 tion *without pivoting* leads to an incorrect answer,  $x_1=1$ ,  $x_2$   
 $=10$ , and  $x_3=0.99999$ . Clearly, when using a skyline solver, i.e.,  
 when factorization of the Jacobian is performed without pivoting,  
 the condition number of the system matrix is not a good indicator  
 of the accuracy of the solution.

While a low condition number is a necessary condition for ob-  
 taining accurate solutions of linear problems, it is not a sufficient  
 condition when skyline solvers are used. Consider the problem II  
 Jacobian matrices defined in Eqs. (31) and (34), obtained with and  
 without the augmented Lagrangian term, respectively. Because of  
 the presence of the multiplicative factor,  $h^2$ , across entire columns  
 of the Jacobian in Eq. (34), pivoting will be required to ensure  
 accurate solutions. On the other hand, all the submatrices of the  
 Jacobian obtained from the present scaling approach, see Eq. (31),  
 are independent of the time step size, enabling the safe use of  
 skyline solvers.

The augmented Lagrangian term of the proposed formulation  
 was shown above to be key to achieving time step size independ-  
 ent Jacobians, see Eq. (12). The Hessian of the system, see Eq.  
 (13), can be expressed as  $\hat{J}_{11} = 2M + s(B^T \hat{\underline{\lambda}})_{,q} - h^2 E_{,q} + s \rho B^T B$ ,  
 where the last term represents the contribution of the penalty term,  
 which provides two further benefits.

First, consider problem II described earlier and assume the sys-  
 tem to be at rest at  $t=0$ . Since the first Lagrange multiplier repre-  
 sents the tension in the rod and the second the moment in the

486 spring, it is clear that  $\lambda=0$  at  $t=0$ . Hence, in the absence of a  
 487 penalty term, i.e., for  $\rho=0$ , the Jacobian of the linearized system  
 488 at that instant becomes

$$\hat{J} = \begin{bmatrix} 2M & 0 & sB^T \\ 0 & 0 & s\mathcal{C}_{\phi}^T \\ s\mathcal{C}_{\hat{q}} & s\mathcal{C}_{\phi} & 0 \end{bmatrix}_m \quad (36)$$

489 Although this Jacobian is not singular, a skyline solver will obviously fail if pivoting is not used. Clearly, if a skyline solver is used, the augmented Lagrangian term is indispensable to the success of the simulation's first time step.

494 Second, Gill et al. [27] showed that there always exists a  $\rho^*$  such that the Hessian of the augmented Lagrangian,  $\hat{J}_{11}$ , is positive definite for all  $\rho > \rho^*$ . As mentioned earlier, positive definiteness is key to the reliable use of skyline solvers: this implies that the subsystem  $\hat{J}_{11}\Delta\hat{x}^* = -\hat{b}^*$ , where  $\hat{x}^*$  and  $\hat{b}^*$  are vectors of appropriate dimensions, can be solved without pivoting. Experience shows that  $\rho=1$  is a good choice; this implies that the penalty factor is taken as equal to the scaling factor.

502 Finally, now that it has been proven that the Hessian of the augmented Lagrangian,  $\hat{J}_{11}$ , can be factorized without pivoting, it must also be proved that the complete solution can be obtained without pivoting. At first, consider a system with a single constraint:  $\hat{J}_{12}$  and  $\hat{J}_{21}$  are then column and row vectors, respectively. Since the constraint matrix is assumed to be of full rank, its single column,  $\hat{J}_{12}$ , must contain a least one nonzero element, and hence, factorization without pivoting can safely proceed. Mathematical induction then implies that factorization without pivoting can proceed for systems with an arbitrary number of constraints, for as long as columns and rows of  $\hat{J}_{12}$  and  $\hat{J}_{21}$ , respectively, are linearly independent, a property that is guaranteed by the fact that the constraint matrix is of full rank.

515 As a last note of interest, the proof presented above assumes that the degrees of freedom of the system are segregated: first, all the generalized coordinates of the system, then, Lagrange's multipliers. In practice, this ordering is not desirable because it does not minimize the bandwidth of the system of equations. It can be easily shown that generalized coordinates and Lagrange's multipliers can be interspersed, as desired for minimization of the bandwidth, while still using a skyline solver. The only requirement is that Lagrange's multipliers must be placed after the generalized coordinates that participate in the corresponding constraint equation, as was already observed by Cardona [12].

## 526 8 Using Other Time Integration Schemes

527 While the proposed scaling method has been presented so far within the framework of the midpoint time integration scheme, it is easily extended to the more advanced integration methods, which are used for the analysis of realistic mechanical systems. Consider, for example, the generalized- $\alpha$  method [10] applied to the scaled general equations of motion of a multibody system, see Eqs. (8a) and (8b). The resulting discretization is

$$534 \quad M\hat{A} + B^T s(\hat{\Lambda} + \rho\mathcal{C}) = h^2 F \quad (37a)$$

$$535 \quad s\mathcal{C} = 0 \quad (37b)$$

536 Here, the mass matrix, constraints, constraint Jacobian, and forces are evaluated using the following variables:

$$538 \quad \hat{Q} = (1 - \alpha_f)\hat{q}_{n+1} + \alpha_f\hat{q}_n \quad (38a)$$

$$539 \quad \hat{V} = (1 - \alpha_f)\hat{v}_{n+1} + \alpha_f\hat{v}_n \quad (38b)$$

$$540 \quad \hat{A} = (1 - \alpha_m)\hat{a}_{n+1} + \alpha_m\hat{a}_n \quad (38c)$$

**Table 1 Condition numbers of the iteration matrix,  $\kappa(J)$ , at convergence of the last time step for various time steps sizes. Scaling 1 is for  $s=1$  and Scaling 2 is for  $s$ , as in Eq. (6).**

$h$	No scaling	Scaling 1	Scaling 2
$1 \times 10^{-1}$	$4 \times 10^4$	10	12
$5 \times 10^{-2}$	$6 \times 10^5$	8.9	13
$1 \times 10^{-2}$	$3 \times 10^8$	9.2	14
$5 \times 10^{-3}$	$5 \times 10^9$	9.2	14
$1 \times 10^{-3}$	$3 \times 10^{12}$	9.2	14
$5 \times 10^{-4}$	$5 \times 10^{13}$	9.2	14
$1 \times 10^{-4}$	$3 \times 10^{16}$	9.2	14
$5 \times 10^{-5}$	$5 \times 10^{17}$	9.2	14
$1 \times 10^{-5}$	$3 \times 10^{20}$	9.2	14

$$\hat{\Lambda} = (1 - \alpha_f)\hat{\lambda}_{n+1} + \alpha_f\hat{\lambda}_n \quad (38d) \quad 541$$

$$T = (1 - \alpha_f)\tau_{n+1} + \alpha_f\tau_n \quad (38e) \quad 542$$

which are the algorithmic displacements, velocities, accelerations, Lagrange's multipliers, and time, respectively. The corresponding variables at the end of the time step are related to their values at the beginning of the time step through the following expressions:

$$\hat{q}_{n+1} = \hat{q}_n + \hat{v}_n + \hat{a}_n/2 + k_{\hat{q}} \quad (39a) \quad 547$$

$$\hat{v}_{n+1} = \hat{v}_n + \hat{a}_n + \gamma k_{\hat{q}}/\beta \quad (39b) \quad 548$$

$$\hat{a}_{n+1} = \hat{a}_n + k_{\hat{q}}/\beta \quad (39c) \quad 549$$

$$\hat{\lambda}_{n+1} = \hat{\lambda}_n + k_{\hat{\lambda}} \quad (39d) \quad 550$$

$$\tau_{n+1} = \tau_n + 1 \quad (39e) \quad 551$$

where  $k_{\hat{q}}$  and  $k_{\hat{\lambda}}$  are the increments in displacements and Lagrange multipliers. Note that the time step size does not appear in these expressions because the nondimensional time variable has been selected in such a manner that  $\Delta\tau = \Delta t/h = 1$ . Linearization of Eqs. (37a) and (37b) with respect to these increments yields a system of algebraic equations identical to Eq. (11) with a Jacobian matrix presenting the same structure as in Eq. (13), where the submatrices are  $\hat{J}_{11} = (1 - \alpha_m)/\beta M + h^2(1 - \alpha_f)\gamma/\beta F_{\hat{q}} + h^2(1 - \alpha_f)F_{\hat{q}} + s(B^T \hat{\mu})_{\hat{q}}$ ,  $\hat{J}_{12} = s(1 - \alpha_f)B^T$ , and  $\hat{J}_{21} = s(1 - \alpha_f)\mathcal{C}_{\hat{q}}$ , respectively, and their asymptotic behavior is independent of the time step size, as was observed for the simple midpoint scheme.

The developments presented above can be repeated for other integration schemes, such as the well-known HHT scheme [9], implicit Runge-Kutta methods including the class of Radau schemes [28], or backward difference formulas (BDFs) [29]. In all cases, the application of the time integration scheme to the proposed scaled equations, see Eqs. (8a) and (8b), leads to a Jacobian matrix that is independent of the time step size.

## 9 Numerical Examples

The performance of the proposed scaling method will be illustrated by means of simple examples first. Consider the simple pendulum problem described in Sec. 5, with  $m=1$  kg,  $k=10$  N m/rad, and  $\ell=1$  m, simulated within the time range  $t \in [0, 1]$  s. Table 1 lists the condition numbers of iteration matrix,  $\kappa(J)$ , at convergence of the last time step, for time step size  $h \in [10^{-1}, 10^{-5}]$  s. These results clearly demonstrate the need for scaling: the condition number rapidly degrades with decreasing time step sizes in the absence of scaling.

Next, the same problem is solved with a fixed time step size,  $h=0.01$  s, and fixed spring stiffness constant  $k=10$  N m/rad, but for a range of mass values,  $m \in [10^{-2}, 10^4]$  kg. Table 2 lists the

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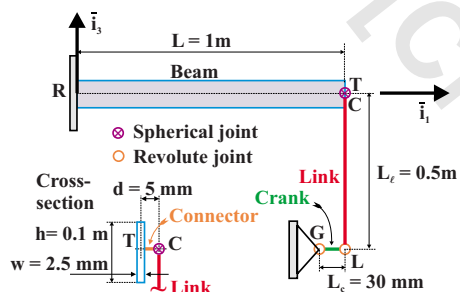
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**Table 2** Condition numbers of the iteration matrix at convergence of the last time step. Scaling 1 is for  $s=1$  and Scaling 2 is for  $s$ , as in Eq. (6).

Mass	No scaling	Scaling 1	Scaling 2
$10^{-2}$	$3 \times 10^6$	$2 \times 10^1$	13
$10^{-1}$	$3 \times 10^8$	$9 \times 10^0$	14
$10^0$	$3 \times 10^{10}$	$4 \times 10^2$	14
$10^1$	$3 \times 10^{12}$	$3 \times 10^4$	14
$10^2$	$3 \times 10^{14}$	$3 \times 10^6$	14
$10^3$	$3 \times 10^{16}$	$3 \times 10^8$	14
$10^4$	$3 \times 10^{18}$	$3 \times 10^{10}$	14

583 condition numbers of iteration matrix at convergence of the last  
 584 time step. Here again, the need for scaling is obvious: as the mass  
 585 of the system increases, the condition number of the Jacobian  
 586 matrix increases. This example highlights the importance of scal-  
 587 ing the problem with respect to its dependency on physical prop-  
 588 erties. Note the rapid rise of the condition number for the case  $s$   
 589  $=1$ , whereas the use of  $s$ , as in Eq. (6), makes the condition  
 590 number of the Jacobian independent of the value of the mass. Of  
 591 course, varying the spring stiffness constant would yield similar  
 592 results.

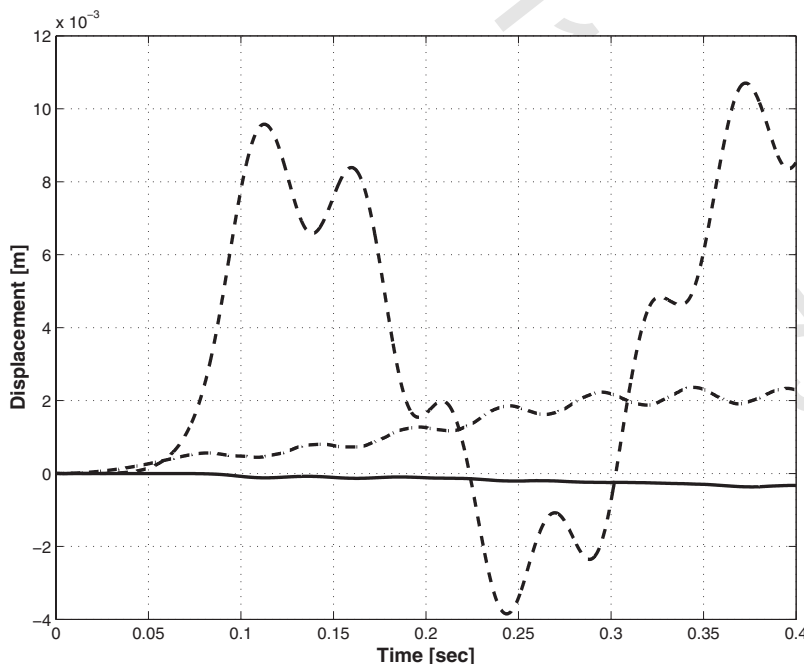


**Fig. 2** Beam actuated by a tip crank

The last example deals with a realistic flexible multibody sys- 593  
 tem consisting of a cantilevered beam actuated by a crank mecha- 594  
 nism, as depicted in Fig. 2. The beam of length  $L=1$  m has a 595  
 rectangular cross section of depth  $h=0.1$  m and width  $w$  596  
 $=2.5$  mm; it is made of aluminum, Young's modulus  $E$  597  
 $=73$  GPa, and Poisson's ratio  $\nu=0.3$ . This beam is modeled by 598  
 eight cubic beam elements. The tip of the beam is connected to a 599  
 spherical joint at point C by means of a short connector modeled 600  
 by two cubic elements and featuring physical properties identical 601  
 to those of the beam. In turn, the spherical joint is connected to a 602  
 flexible steel link of length  $L_l=0.5$  m with a hollow circular cross 603  
 section of outer radius  $R_o=15$  mm and thickness  $t=8$  mm. Next, 604  
 the link connects to a crank of length  $L_c=30$  mm through a revo- 605  
 lute joint at point L; the cross section of the crank is identical to 606  
 that of the link. Finally, the crank is attached to the ground by 607  
 means of a revolute joint at point G. Points G, L, and C define the 608  
 plane of the crank-link mechanism, which is offset by a distance 609  
 $d=5$  mm from the plane  $(\bar{i}_1, \bar{i}_3)$  of the cantilevered beam. The 610  
 relative rotation of the revolute joint at point G is prescribed as 611  
 $\phi=1.6(1-\cos 2\pi t/T)$  rad, where  $T=1.6$  s. 612

As the crank rotates upward, the vertical transverse shear force 613  
 in the beam increases, and the beam suddenly buckles laterally. 614  
 Figure 3 shows the three displacement components at the beam's 615 AQ:  
 midpoint: at about 0.05 s in the simulation, the lateral displace- #7  
 616 ment component,  $u_2$ , suddenly increases. Lateral buckling is ac-  
 617 companied by a rotation of the beam's midsection. The following  
 618 observations will be made concerning this simulation. First, in the  
 619 absence of augmented Lagrangian terms, the simulation failed at  
 620 the first iteration of the first time step. Indeed, as shown earlier,  
 621 the skyline solver used in the solution process is unable to deal  
 622 with the structure of the system Jacobian. Next, augmented La-  
 623 grangian terms were included in the simulation, but no scaling  
 624 was used, i.e.,  $s=1$  was selected. In this case, the skyline solver  
 625 was able to factorize the Jacobian at the first time step, however,  
 626 iterations failed to converge because of the poor conditioning of  
 627 the system. Finally, when using the proposed scaling, the simula-  
 628 tion ran smoothly, as shown in Fig. 3. 629

The same example will also be used to demonstrate the appli- 630  
 cability of the proposed scaling to various time integration 631



**Fig. 3** Displacement components at the beam's midspan:  $u_1$ : solid line,  $u_2$ :  
 dashed line, and  $u_3$ : dashed-dotted line

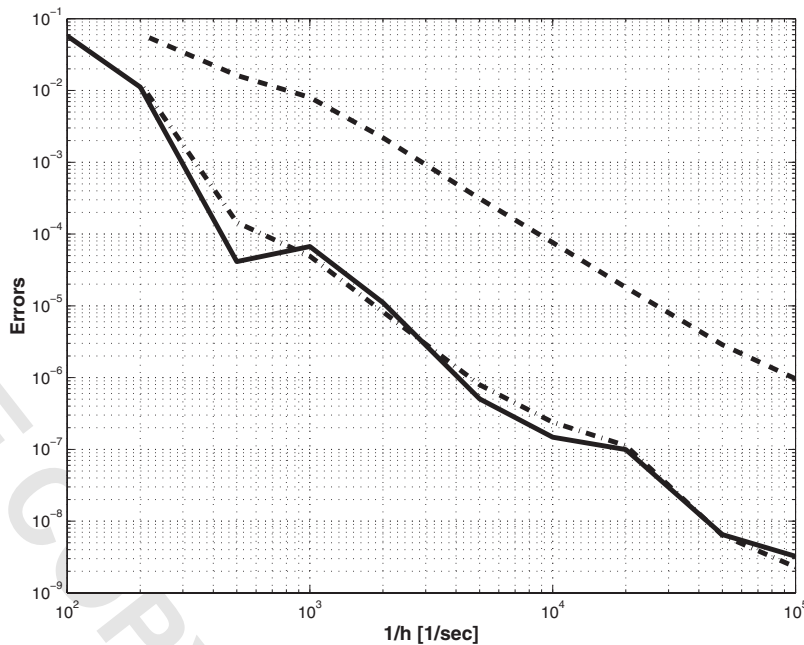


Fig. 4 Convergence characteristics of three integration schemes: Radau IIA: solid line, energy decaying scheme: dashed-dotted line, and HHT: dashed line

632 schemes. Simulations were run with three integration schemes:  
 633 the Radau IIA scheme [28], the energy decaying scheme [30], and  
 634 the HHT scheme [9]. Figure 4 demonstrates the convergence char-  
 635 acteristics of the three schemes by plotting the solution error as a  
 636 function of the inverse of the time step size. Errors were computed  
 637 with respect to a reference solution obtained by using the Radau  
 638 IIA scheme with a time step size  $h=5 \mu s$ . Note the good conver-  
 639 gence of all three schemes, even for very small time step sizes.

640 **10 Conclusion**

641 For the past several decades, the numerical solution of DAEs  
 642 has been known to be fraught with difficulties, mainly due to their  
 643 undesirable behavior for vanishingly small time step sizes. Previ-  
 644 ous papers have demonstrated that scaling of both equations of  
 645 motion and solution fields can cure this problem. The present  
 646 paper sheds additional light on this important matter, and has es-  
 647 tablished the following facts. (1) Scaling can be performed at the  
 648 level of the equations of motion, prior to time discretization. By  
 649 curing problems a priori, benefits are reaped for all time integra-  
 650 tion algorithms. (2) The proposed scaling factor depends both on  
 651 time step size and system physical properties, further improving  
 652 the numerical conditioning of the problem. (3) In many multibody  
 653 formulations, algebraic variables stem not only from the presence  
 654 of Lagrange multipliers, but also from the definition of additional  
 655 algebraic variables such as relative motions. In such cases, scaling  
 656 in conjunction with an augmented Lagrangian term was shown to  
 657 yield time step size independent Jacobians. (4) The combined use  
 658 of scaling with an augmented Lagrangian term also enables the  
 659 safe use of sparse linear equation solvers that do not rely on piv-  
 660 otting to ensure stable accurate solutions. While finite element  
 661 codes routinely rely on such skyline solvers, their safe use for  
 662 DAEs has been justified in this paper and has considerably im-  
 663 proved the efficiency of the solution process; this point is seldom  
 664 addressed in literature.

665 Although further theoretical work is needed before more gen-  
 666 eral conclusions can be drawn, specific facts emerge from the  
 667 work presented in this paper and in Refs. [18–20]. (1) High index  
 668 DAEs, once properly scaled, are not more difficult to integrate  
 669 than ODEs. Unless leading to computational savings, there is no

reason to avoid Lagrange multipliers, the main source of algebraic  
 variables. (2) While numerous researchers have advocated the use  
 of specific time integration schemes to overcome the ill condition-  
 ing of the linearized index-3 equations, the present work shows  
 that these problems can be resolved a priori for all stable integra-  
 tion schemes. Furthermore, scaling does not alter the basic prop-  
 erties of time integration schemes. If an integration scheme is  
 energy preserving, its application to scaled equations of motion  
 will still preserve energy; if a scheme is robust enough to deal  
 singular configurations, it will remain so when applied to the  
 scaled governing equations. (3) Promoting index reduction tech-  
 niques to avoid the perceived numerical problems associated with  
 DAEs might be ill advised: the present results indicate that these  
 techniques are not required. Furthermore, they might create diffi-  
 culties that were not present in the original formulation based on  
 DAEs; for instance, index reduction techniques often enforce con-  
 straints through their higher order derivatives, leading to the drift  
 phenomenon, which does not affect the direct solution of high  
 index DAEs. While the drift problem may be alleviated or com-  
 pletely eliminated by the use of projections onto the constraint  
 manifold, the present index-3 approach is conceptually simpler  
 and possibly more efficient since it does not incur in the extra  
 costs of computing and applying projection operators.

693 **Appendix**

The inverse of the Jacobian matrix defined by Eq. (20) can be  
 written as

$$J^{-1} = \begin{bmatrix} h^2 X_{11} & X_{12} \\ X_{21} & h^{-2} X_{22} \end{bmatrix} \quad (A1) \quad 696$$

where matrices  $X_{11}=J_{11}^{-1}(I-J_{12}AJ_{21}J_{11}^{-1})$ ,  $X_{12}=AJ_{21}J_{11}^{-1}$ ,  $X_{21}$   
 $=J_{11}^{-1}J_{12}A$ ,  $X_{22}=-A$ , and  $A=(J_{21}J_{11}^{-1}J_{12})^{-1}$  are independent of the  
 time step size. In these expressions, the following notation was  
 used for the partitions of the Jacobian matrix:  $J_{11}=2M$   
 $+h^2(B_m^T \mu_m)_{,q} - h^2 E_{m,q}$ ,  $J_{12}=B_m^T$ , and  $J_{21}=C_{f,q}$ . The above result can  
 be easily verified by matrix multiplication. It then follows that



$$J^{-1} = \begin{bmatrix} \mathcal{O}(h^2) & \mathcal{O}(h^0) \\ \mathcal{O}(h^0) & \mathcal{O}(h^{-2}) \end{bmatrix} \quad (\text{A2})$$

703

704 In view of Eq. (22), it is clear that  $\|J\|_\infty = \mathcal{O}(h^{-2})$ , whereas Eq. (A2)  
 705 implies  $\|J^{-1}\|_\infty = \mathcal{O}(h^{-2})$ ; it then follows that  $\kappa(J) = \|J\|_\infty \|J^{-1}\|_\infty$   
 706  $= \mathcal{O}(h^{-4})$ .

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